

PHYSICAL CHARACTERISTICS AND MANUFACTURING DATA

COATING:	TWO-COAT ACRYLIC FINISH	PVC STRIATED FINISH	DURAPRO®
GLOSS:	10 – 14 @ 60°, ASTM D 523-80	22-27 @ 60°, ASTM D 523-80	20-40 @ 60°, ASTM D 523-80
FLEXIBILITY:	No removal of finish with 600 Scotch Tape on a 2T bend; NCCA 11-19	No removal of finish with 600 Scotch Tape on a 2T bend; NCCA 11-19	No removal of finish with 600 Scotch Tape on a 2T bend; NCCA 11-19
PENCIL HARDNESS:	HB-H Eagle Turquoise, NCCA 11-12	2B, Eagle Turquoise, NCCA 11-12	HB-H Eagle Turquoise, NCCA 11-12
ADHESION:	Excellent, ASTM D 3359-83	Excellent, ASTM D 3359-83	Excellent, ASTM D 3359-83
IMPACT:	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6	No visual cracking or finish release when subjected to impact in inch pounds equal to one and one half times the metal thickness. NCCA 11-6
HUMIDITY RESISTANCE:	No loss of gloss, cracking or peeling after 1,000 hours @ 100% relative humidity. ASTM D 2247-86A	No loss of gloss, cracking or peeling after 1000 hours @ 100% relative humidity. ASTM D 2247-86A	No loss of gloss, cracking or peeling after 1,000 hours @ 100% relative humidity. ASTM D 2247-86A
SALT SPRAY RESISTANCE:	No under-cutting of film from edges in excess of 1/16" or face blistering after 3,000 hours at 5% neutral salt spray. ASTM B 117-85	No under-cutting of film from edges in excess of 1/16" or face blistering after 1,000 hours at 5% neutral salt spray. ASTM B 117-85	No under-cutting of film from edges in excess of 1/16" or face blistering after 3,000 hours at 5% neutral salt spray. ASTM B 117-85
EXTERIOR EXPOSURE:	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2244-85 b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86	a. Fade: Max. #5 after 10 years at 45° south Florida exposure after removal of external deposits. ASTM D 2247-86A b. Chalk: Max. #8 rating on all colors with the exception of white within 10 years at 45° south Florida. ASTM D 659-86
DRY FILM THICKNESS:	.75 – .90 mils	3.3 – 3.7 mils	.70 – .80 mils
SOLVENT RESISTANCE:	100+MEK rubs Meets the performance requirements of AAMA 1402-86	MEK rubs none Meets the performance requirements of AAMA 1402-86	100+MEK rubs Meets the performance requirements of AAMA 1402-86



Home Innovation
NGBS GREEN CERTIFIED™

RESOURCE EFFICIENCY

THIS PRODUCT HAS BEEN CERTIFIED BY HOME INNOVATION RESEARCH LABS. This means you can be assured that this product complies with specific green practice criteria in the National Green Building Standard (NGBS). Visit www.HomeInnovation.com/GreenProducts for more details.



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TRIM COIL SELECTOR

TRIM COIL

Cuts Clean, Bends Sharp, Lays Flat

TRI-BUILT® Trim Coil is engineered to make your job easier. It cuts clean without burring. It won't crack or split when bent or shaped. And it lays flat without buckling. So it can save time and materials on the job site.

With a broad color palette, TRI-BUILT® Trim Coil easily complements virtually any exterior design. Tested and proven to withstand years of extreme weather conditions, it's available in three finishes: two-coat acrylic, PCV striated and DuraPro®. All are formulated for superior color retention, adhesion and corrosion resistance.

Underneath it all is an aluminum alloy tempered for high strength and coated with a corrosion-inhibiting primer. Throughout the manufacturing process TRI-BUILT® Trim Coil is tested to meet strict specifications for grade, hardness, temper (flexibility) and gauge. This ensures consistency from carton to carton and job to job.

Three Finish Options

TWO-COAT ACRYLIC A smooth, painted finish available in a full range of colors. An adhesive primer and durable top coat deliver superior weathering and stain resistance.

PVC STRIATED The textured look of freshly painted wood. A thick, durable PVC coating is striated to produce a realistic woodgrain finish. Repels air pollutants, sun and water damage over the long haul. Choose from a variety of shades to complement our vinyl and aluminum products.

DURAPRO® A durable, beautiful white satin finish. Infused with BASF PolyCeram® 5801, DuraPro® is tough as nails. Pencil marks and fingerprints wipe off. Exceptional dent and scratch resistance prevents waste.



	TWO-COAT ACRYLIC FINISH	PVC STRIATED FINISH	DURAPRO®
GAUGE:	.019" Standard	.019" Standard	.019"
COLORS:	119	92	White
WIDTHS:	24"	24"	24"
LENGTHS:	50'	50'	50'

COLOR COMPARISON MATRIX

TRI-BUILT®	ACrylic	PVC	GENERAL INDUSTRY	MASTIC	VARIFORM	CERTAINTED	EXTERIOR PORTFOLIO	JAMES HARDIE	ROYAL	PLY GEM WINDOWS	ANDERSEN WINDOWS	SIMONTON WINDOWS	PELLA WINDOWS	MARVIN WINDOWS
265	AUTUMN BEIGE	Y	Y		Autumn Beige	Warm Sand					Autumn Beige			
216	BLACK	Y	N	Black						Black			Black	
266	CLASSIC CREAM	Y	Y		Classic Cream	Classic Cream			Beige	Ivory (Mira)				
116	DARK BRONZE	Y	Y	Dark Bronze										
203	DOVER WHITE	Y	Y	White	White	Dover White	Colonial White/Snow	Aspen White	Arctic White	White	White	White		White
233	FLINT	Y	Y			Flint/Cottage Grey								
377	FOREST	Y	Y	Forest	Evergreen			Parkside Pine						
202	GEORGIAN GRAY	Y	Y			Georgian Gray		Light Mist						
232	ISLAND PEARL	Y	Y			Island Pearl	Champagne/Arbor Blend				Pearl			
221	MUSKET BROWN	Y	Y	Musket Brown	Musket Brown	Musket Brown								
215	NATURAL ALMOND	Y	Y		Almond	Natural Almond		Navajo Beige						
151	NORWEGIAN WOOD	Y	Y	Norwegian Wood	Jefferson Tan									
213	ROYAL BROWN	Y	Y	Royal Brown					Cocoa	Clay				Bahama Brown
389	SANDTONE	Y	Y		Sandtone	Sandtone	Saddle							
856	SANDY TAN	Y	Y		Wicker	Sandy Tan	Savannah Wicker		Wicker					
238	SILVER MIST	Y	Y			Silver Mist	Herringbone	Bone	Cobblestone	Driftwood				
259	STONE MT. CLAY	Y	Y			Stone Mt. Clay/Northern Oak	Natural Clay/Timber Blend		Monterey Taupe	Clay	Adobe Clay			
208	TERRATONE	Y	Y	Terratone	Terra Bronze					Granite				
254	AMBER	Y	Y			Amber								
224	ANTIQUE IVORY	Y	N	Antique Ivory										
293	ARCTIC BLEND	Y	N				Arctic Blend		Charcoal Gray					
347	AUTUMN RED	Y	N				Autumn Red							
620	AUTUMN TAN	Y	Y					Autumn Tan						
301	AUTUMN YELLOW	Y	Y				Autumn Yellow							
145	BAYOU	Y	Y			Bayou								
738	BLUE GRAY	Y	Y						Blue Gray					
378	BRANDY	Y	N	Brandy										
100	BRIARWOOD	Y	Y		Rugged Canyon	Briarwood /Cabin Cedar			Walnut					
392	BRONZE	Y	N	Bronze	Bronze					Bronze/ Dark Bronze (Mira)				Bronze
204	BUCKSKIN	Y	Y				Buckskin							
309	CABIN	Y	Y				Cabin							
752	CAMEL	Y	Y							Camel/Beige				
404	CAMEO	Y	Y		Cameo					Canvas				
294	CANYON BLEND	Y	N				Canyon Blend							
380	CHARCOAL GREY	Y	N		Charcoal Grey									
621	CHESTNUT BROWN	Y	N					Chestnut Brown						
637	CLAY EP	Y	Y				Clay							
379	COASTAL BLUE	Y	N	Evening Gray		Coastal Blue								
299	COCOA BEAN	Y	N	Cocoa Bean							Cocoa Bean			
632	COUNTRY BEIGE	Y	Y				Country Beige			Almond/ Beige (Mira)				
622	COUNTRYLANE RED	Y	N				Countrylane Red							
222	CYPRESS	Y	Y				Cypress		Cypress					
272	CYPRESS EP	Y	Y				Cypress							
239	DELRAY SAND	Y	Y			Delray Sand	Heritage Cream							
241	DESERT	Y	Y		Autumn Gold			Desert	Woodland Cream	Vintage Cream				
385	DESERT SAND	Y	Y		Desert Sand		Sand		Tuscan Gold					
532	DESERT TAN	Y	Y				Desert Tan			Sand				
634	DRIFTWOOD	Y	Y					Driftwood						
753	EARTHTONE	Y	Y							Earthtone				
711	ESPRESSO	Y	Y					Espresso						
623	EVENING BLUE	Y	Y					Evening Blue						
295	FLAGSTONE	Y	Y				Flagstone							
346	FOREST CT	Y	N				Forest							
248	GRAPHITE	Y	Y					Graphite						
192	GRAY	Y	Y						Gray					
262	GRECIAN GREEN	Y	Y	Grecian Green							Grecian Green			
344	GREEN TEA	Y	N				Green Tea							
641	HARBOR BLUE	Y	Y					Harbor Blue						
603	HARBOR GREY	Y	Y		Harbor Grey		Granite Gray							
633	HARVARD SLATE	Y	Y					Greystone	Harvard Slate					
260	HAZELNUT	Y	Y			Hazelnut								
348	HEARTHSTONE	Y	N				Hearthstone							
286	HEATHER	Y	Y						Heather					
573	HEATHERED MOSS	Y	Y					Heathered Moss						

Represents Core Color. All others represent Extended Color Offering for Trim Coil only.

TRI-BUILT®		ACRYLIC	PVC	GENERAL INDUSTRY	MASTIC	VARIFORM	CERTAINT EED	EXTERIOR PORTFOLIO	JAMES HARDIE	ROYAL	PLY GEM WINDOWS	ANDERSEN WINDOWS	SIMONTON WINDOWS	PELLA WINDOWS	MARVIN WINDOWS
287	HERITAGE BLUE	Y	N							Heritage Blue					
267	IRISH THISTLE	Y	Y		Scottish Thistle	Irish Thistle				Flagstone					
624	IRON GRAY	Y	N						Iron Gray						
228	IRONSTONE	Y	N	Tuxedo Gray						Ironstone					
635	IVORY	Y	Y					Ivory							
102	IVY GREEN	Y	Y				Ivy Green								
625	KHAKI BROWN	Y	Y						Khaki Brown						
140	LIGHT MAPLE	Y	Y				Light Maple			Soft Maple					
311	LIGHTHOUSE RED	Y	Y					Lighthouse Red							
388	LINEN	Y	Y		Linen				Alpine Frost						
113	LINEN RYL	Y	Y							Linen					
185	MOCHA	Y	Y					Mocha							Desert Beige
296	MOUNTAIN CEDAR	Y	N				Mountain Cedar/ Frontier Blend								
284	NATURAL CEDAR	Y	N							Natural Cedar					
854	OXFORD BLUE	Y	Y				Oxford Blue								
106	PACIFIC BLUE	Y	Y				Pacific Blue			Midnight Surf					
249	PALM	Y	Y		Lakeshore Fern	Mediterranean Palm		Olive	Mountain Sage						
631	PEARL	Y	Y					Pearl							
386	PEBBLE CLAY	Y	Y		Pebblestone Clay/ Natural Cedar					Pebble Clay					
672	PELLA BROWN	Y	N											Brown	
673	PELLA TAN	Y	N											Tan	
365	PEWTER	Y	Y		Deep Granite	Pewter	Charcoal Gray								
671	POPLAR WHITE	Y	N											Poplar White	
247	PORTSMOUTH BLUE	Y	Y		Portsmouth Blue			Stratford Blue							
205	PUTTY	Y	N											Putty	
009	REDWOOD	Y	N		American Walnut /Red Cedar	Redwood									
310	REGATTA	Y	Y					Regatta							
220	RYE	Y	Y					Rye							
206	SABLE BROWN	Y	Y				Sable Brown								
170	SAGEBROOK	Y	Y		Quiet Willow	Sagebrook									
851	SAIL CLOTH	Y	Y						Sail Cloth						Sierra White
935	SANDPIPER	Y	N				Sandpiper		Harris Cream						
754	SANDSTONE	Y	Y								Sandstone				
132	SANDSTONE BEIGE	Y	Y				Sandstone Beige								
383	SANDTONE ANDRSN	Y	N									Sandtone			
401	SAVANNAH BLUE	Y	Y			Savannah Blue									
290	SEDONA RED	Y	Y		Russet Red	Sedona Red				Redwood					
317	SHAMROCK	Y	Y		Hazelwood					Shamrock					
131	SILVER ASH	Y	Y				Silver Ash								
268	SLATE	Y	Y					Slate							
791	SOFT GREEN	Y	Y						Soft Green						
511	SPANISH OLIVE	Y	Y		Tuscan Olive	Spanish Olive									
345	SPRUCE	Y	N				Spruce								
331	STERLING	Y	Y							Sterling					
852	STERLING GRAY	Y	Y				Sterling Gray/ Glacier Blend								
289	SUEDE	Y	N				Suede								
143	TEAK	Y	Y		Montana Suede	Teak									
612	TERRA COTTA	Y	Y	Terra Cotta			Terra Cotta	Nutmeg							
383	TERRATONE ANDRSN	Y	N									Terratone			
626	TIMBER BARK	Y	Y						Timber Bark						
201	TRADITIONAL RED	Y	Y				Barn Red		Traditional Red						
144	TWILIGHT SHADOW	Y	Y		Misty Shadow	Twilight Shadow									
387	VICTORIAN GREY	Y	Y		Victorian Grey/Cape Cod Grey					Victorian Gray					
298	WEATHERED BLEND	Y	N		Timberstone	Hearthstone Brown	Weathered Blend								
390	WEDGEWOOD	Y	Y		English Wedgewood	Wedgewood			Boothbay Blue						
314	WEDGEWOOD RYL	Y	Y							Wedgewood					
279	WHEAT	Y	Y					Wheat							
276	WINDOW ALMOND	Y	Y	Window Almond					Sandstone Beige				Tan		
277	WINDOW BRONZE	Y	N												
275	WINDOW BROWN	Y	Y												
274	WINDOW WHITE	Y	Y												
342	WINE	N	Y	Wine											
581	WOODSTOCK BROWN	Y	Y						Woodstock Brown						